

Technical Parameters

JWZ-BM02-02D Fully Automatic Mliro controlled Blow Molding Machine

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Model	Unit	JWZ-BM-02	JWZ-BM-02D
Max. product volume	l	2	2
Dry cycle	pc / h	1500	900 × 2
Number of working station		1	2
Main screw diameter	mm	50	60
Main screw L/D ratio		22~30	22~30
Max. plasticizing capacity (PE)	kg / h	30~50	65~80
Driving motor	kW	11~15	15~18.5
Number of barrel heating zone	zone	4	4
Heating power of main barrel	kW	7.2	8
Oil pump motor power	kW	5.5	5.5
Clamping force	kN	40	40
Max. space between platens	mm	138~368	138~368
Platen size W × H	mm	286 × 330	286 × 330
Moving stroke of platen	mm	370	370
Max. mould size	mm	300	300
Number of heating zone	zone	3 (单模头)	3 (单模头)
Heating power of diehead	kW	4	4
Max. die pin diameter	mm	90	90
Air pressure	Mpa	0.6	0.6
Air consumption	m ³ / h	24	24
Cooling water pressure	Mpa	0.3	0.3
Cooling water consumption	t / h	4	5
Overall dimension L × W × H	m	3.0 × 1.6 × 2.3	3.0 × 1.9 × 2.3
Total weight	ton	3.5	5
Total power	KW	32	36

Note: Informations listed above are for reference only, the production line can be designed according to customers requirements